



DIST	COUNTY	ROUTE	KILOMETER POST TOTAL PROJECT	SHEET TOTAL NO. SHEETS

REGISTERED CIVIL ENGINEER

July 1, 2004
PLANS APPROVAL DATE

The State of California or its officers or agents shall not be responsible for the accuracy or completeness of electronic copies of this plan sheet.

To get to the Caltrans web site, go to: <http://www.dot.ca.gov>

REGISTERED PROFESSIONAL ENGINEER
Tillot Sattar
No. C42892
Exp. 03-31-2008
CIVIL
STATE OF CALIFORNIA

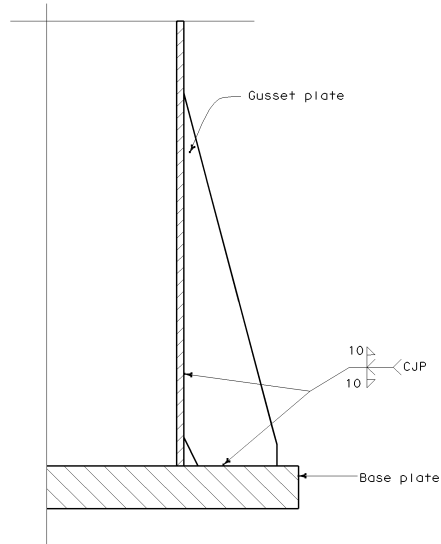
NOTES

1. All welding details shall conform to the requirements of AWS D1.1 and special provisions.
2. All gussets to be same height.
3. Provide a smooth transition from gusset plate to tube.

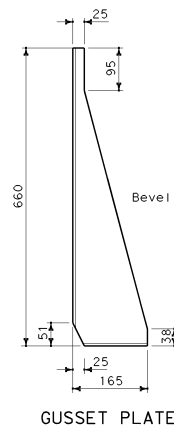
LEGEND

New

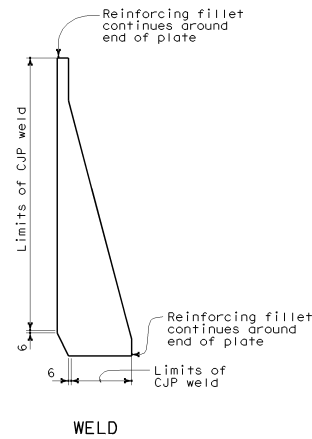
Removal



WELD DETAILS
No Scale

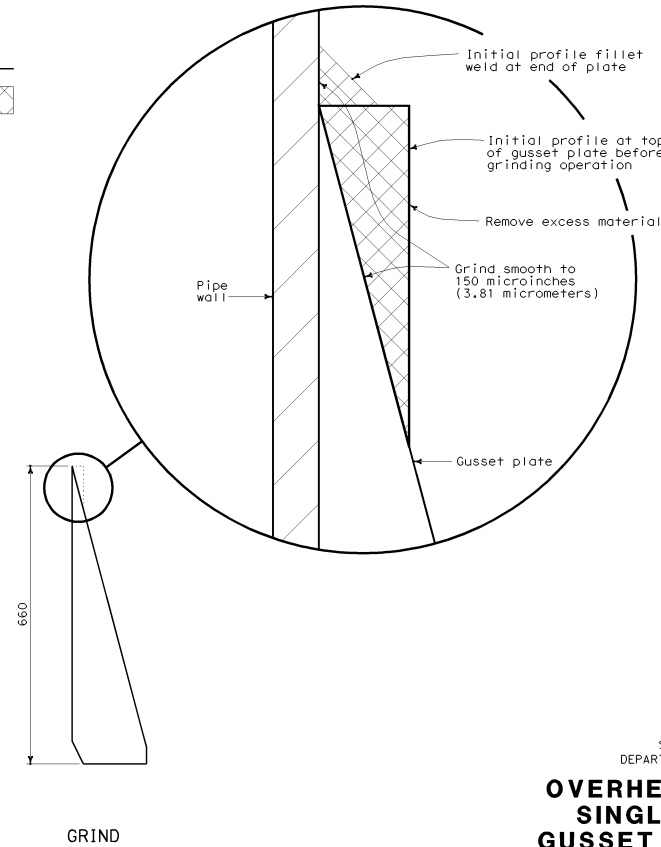


GUSSET PLATE



WELD

GUSSET PLATE PROCESS



GRIND

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

**OVERHEAD SIGN-TRUSS
SINGLE POST TYPE
GUSSET PLATE DETAILS
CHANGEABLE MESSAGE SIGNS
MODEL 500 AND 510**

NO SCALE
ALL DIMENSIONS ARE IN
MILLIMETERS UNLESS OTHERWISE SHOWN

S142